



Dart Aerospace Ltd.
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EFS Washer, Washer Design K

Job Sheet 216564



Part No: EFS Washer, Washer Design K Job Qty: 70 pcs

Part Name: AW169 EFS Washers, Design K



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/14/20

Job Tracking No:

Due Date: 12/18/20

Created By: Jesse White

Type: SOLD

Description:

Note: EFS WASHER REV.A IPP REV:A 20.12.10 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	70 pcs		12/18/20	0.50	9.33	SL-154 - 1		
110	QC 2	70 pcs		12/18/20	0.00	0.00	QC 2 - SCH-B		
120	QC 8	70 pcs		12/18/20	0.00	0.00	QC 8 - SCH-B		
130	Packaging 3-1 - Stock - B4B	70 pcs		12/18/20	0.00	0.00	Packaging 3 - 1 - B4B		
140	QC 21 - SA	70 pcs		12/18/20	0.00	0.00	QC 21 - SA - SCH-B		

Part Op 100 - 1-Machine as per folio F N/A FOLIO REV: N/A DWG REV: A 2-Debur 21 9-89 DEC 15 2020
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 130 - Identify as per dwg & Stock
 140 - (QC21- Final Inspection - Work Order Release) *CofC Reg's see Attached*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR0.750 <i>R1.00</i>	Delrin Round Bar 0.75" Color: Black	1.1620 ft (.0166 ea)	100-SL-154 - 1	<i>526076</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	MDELINR0.750	1	51	0

Part Specifications

Specifications could not be found.



Container No: S321067



Part: EFS Washer, Washer Design K

Job No: 216564

Serial No/Batch: S321067

Revision: REV.A

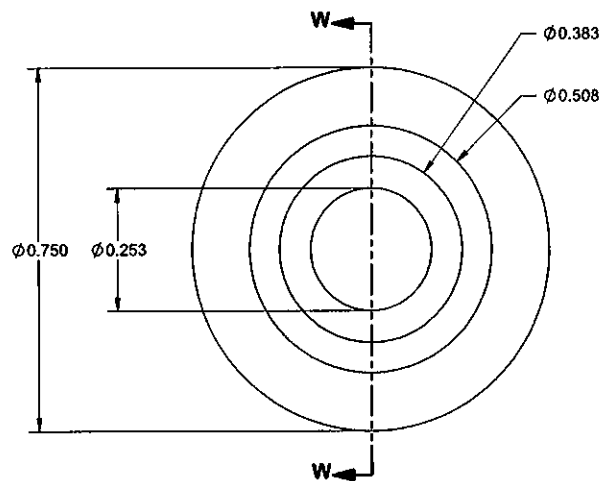
Inspector:

Exp Date:

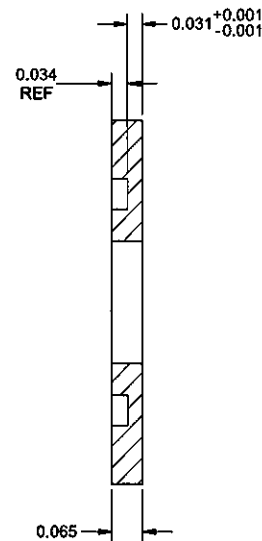
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

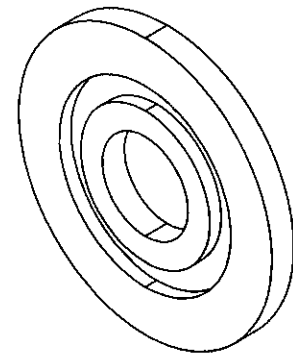
Plex 12/14/20 1:07 PM dart.white.jesse



WASHER DESIGN K



SECTION W-W



- NOTES:**
- 1) MATERIAL: DELRIN II 150E
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044
 - 7) WEIGHT: N/A
 - 8) ALL NON DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005 PER STEP FILE "WASHER DESIGN K REV. A"

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		EFS Washer	SHEET 10 OF 11
APPROVED		TITLE	SCALE
DE APPR.		AW169 EFS Washers	NTS
DATE	20.11.26	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. ANY DISCLOSURE OR REPRODUCTION OF THIS DOCUMENT WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD IS PROHIBITED.	

Jesse White

From: Linda Lacelle
Sent: Monday, December 14, 2020 1:31 PM
To: Jesse White
Subject: FW: New washers to manufacture (Dec 14, 2020)
Attachments: Washer Design L.STEP; AW169 EFS Washers (Dec 14, 2020).pdf

From: Michael Lee <mlee1@dartaero.com>
Sent: Monday, December 14, 2020 1:30 PM
To: Marcel Daviau <mdaviau@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>; Erik Cahill <ecahill@dartaero.com>; Nick Riemenschneider <nickr@dartaero.com>; David Duval <dduval@dartaero.com>; Francois Kirouac <fkirouac@dartaero.com>; Ashley Beecraft <abeecraft@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>
Cc: Michelle GagnonDonovan <mgagnondonovan@dartaero.com>; Pablo Bravo <pbravo@dartaero.com>; Alex Quan <aquan@dartaero.com>
Subject: New washers to manufacture (Dec 14, 2020)

Hey Team,

We need to proceed with manufacturing additional washers for San Diego.

San Diego will be using this batch of washers for qualification testing therefore they need to be manufactured with traceability.

- Qty (70) Washer Design L
- Qty (70) Washer Design K

Additional Notes:

- W/O's are required
- San Diego will be providing us with a new released drawing tomorrow
- @Marcel Daviau, The washers need to be shipped to San Diego with a C of C referencing the new released drawing.
- @Erik Cahill / @Nick Riemenschneider, please advise ASAP if any tolerance changes to the drawing are required

Please call me if anyone has any questions.

Cheers,

Mike

DART AEROSPACE LTD		Work Order:	2/6564
Description: Washer K		Part Number:	AW 169 EES Washer, Design K
Inspection Dwg: EES washer Rev: A		Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by:		Checked by:		QC Inspector:	
Date:	20/12/15	Date:	20/12/15	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	